

## Filkan FILLER MASTERBATCHES

Highly loaded filler masterbatches for Raffia, Non-Woven, Blown Film, Moulding, Extrusion Coating and Thermoforming. The use of *Filkan* masterbatches has a wide range of advantages as follows:

- The grade of mineral that gives the most cost-effective performance is selected and blended with speciality additives to give optimum performance
- Filter pressure value of every batch is checked
- The product quality is continuously monitored by running on actual commercial scale plants
- Optimum loading levels maintaining strength and elongation in the final product are determined during actual trials
- Continuous R&D in our own tape plants (Lorex 2000 running at minimum 400 mtr/min)/Pilot Blown Film plant/Pilot scale injection moulding machine to ensure that we provide our customers with the latest products and race ahead of the competition

| CD                         |  |  |   |  |  |  |
|----------------------------|--|--|---|--|--|--|
| SR.<br>NO.                 | PRODUCT CODE   | PRODUCT NAME   | APPLICATION   | RECOMMENDED LOADING  |  |  |
| 1                          | CAL/01/00028   | TECHNO BLUE  | Masterbatches for Raffia (Woven Sac                   | lck), Non-Woven, Thermoforming, Extrusion Coating & Moulding  1-5% for > 700 denier (Blue tone filler)   |  |  |
| 2                          | CAL/01/00028   | TECHNO BLUE SUPER  | HDPE & PP Raffia                                      | 1-5% for > 600 denier (Blue tone filler)   |  |  |
| 3                          | CAL/01/00029   | TECHNO ECO PVN GP  |   | 10-40% for > 500 denier (blue tone inter)  |  |  |
| 4                          | CAL/01/00031   | TECHNO FILL A-2 LAM  |   | 10-45% for > 500 denier gives better elongation properties, Lamination   |  |  |
| 5                          | CAL/01/00243   | TECHNO FILL A-2  | -   | 10-45% for > 500 denier at high line speeds  |  |  |
| 6                          | CAL/01/00032   | TECHNO FILL A-3  |   | 10-50% for > 500 denier at high line speeds  |  |  |
| 7                          | CAL/01/001/9   | TECHNO FILL HD-1   | HDPE Raffia   | 10-40% for > 600 denier at high line speeds  |  |  |
| 8                          | CAL/03/00033   | TECHNO FILL PP ECO JUMBO   | TIDE L Nama   | 5-20% addition in > 800 denier   |  |  |
| 9                          | CAL/02/001/3   | TECHNO FILL PP ECO ZZZ HL  | PP Raffia   | 10-25% for > 500 denier at high line speeds  |  |  |
| <u> </u>                   | CAL/02/00162 TECHNO FILL PP-M ZZZ HL   |  | 10-40% in Raffia for > 500 denier at high line speeds |  |  |  |
| 10                         |  | TECHNO FILL PP-M ZZZ HL  |   | 10-25% in Non-Woven of > 50 GSM  |  |  |
|                            |  |  |   | 5-20% in Extrusion Lamination > 15 micron thickness  |  |  |
|                            | CAL/02/00154   |  |   | 10-50% in Raffia for > 400 denier at high line speeds  |  |  |
| 11                         |  | TECHNO FILL PP-1 ZZZ HL  |   | 10-30% in Non-Woven of > 50 GSM  |  |  |
|                            |  |  |   | 10-30% in Extrusion Lamination > 15 micron thickness   |  |  |
|                            |  |  |   | Designed for processing at higher stretch ratios and gives higher GPD  |  |  |
|                            |  | TECHNO FILL PP KH-1 TECHNO FILL PP-1 ZZZ BRIGHT  |   | 20-45% in Raffia for > 500 denier at high line speeds  |  |  |
| 12                         | CAL/02/00115   |  |   | 10-30% in Non-Woven of > 50 GSM  |  |  |
|                            |  |  |   | 10-30% in Extrusion Lamination > 15 micron thickness   |  |  |
|                            |  |  | PP Raffia , PP Non-Woven & PP<br>Extrusion Lamination | 10-40% for Extra brightness in PP Raffia   |  |  |
| 13                         | CAL/02/00292   |  |   | 10-60% in PP Lamination  |  |  |
|                            |  |  |   | 10-55% in Raffia for > 400 denier at high line speeds  |  |  |
| 1.1                        | CAL/02/00157   | TECHNO FILL PP-1 HL  |   | 10-40% in Non-Woven of > 50 GSM  |  |  |
| 14                         |  |  |   |  |  |  |
|                            |  |  |   | 10-40% in Extrusion Lamination > 15 micron thickness   |  |  |
| 15                         | CAL/02/00219   | TECHNO FILL PP KAN 005   |   | 15-30% in Raffia for > 500 denier at moderate line speeds  |  |  |
|                            |  |  |   | 10-20% in Non-Woven of > 50 GSM  |  |  |
|                            | CAL/02/00037   | TECHNO FILL PP-1   |   | Designed for processing at higher stretch ratios and gives higher GPD  |  |  |
| 16                         |  |  |   | 20-60% in Raffia for > 500 denier at moderate line speeds  |  |  |
| 47                         | CAL (02 (00207   | TECHNIC FILL DD CUDED 02   |   | 10-30% in Non-Woven of > 50 GSM  |  |  |
| 17                         | CAL/02/00287   | TECHNO FILL PP SUPER 02  |   | 10-80% in PP Lamination  |  |  |
| 18                         | CAL/02/00130   | TECHNO FILL PP A ONE   | PP Non-Woven & PP Extrusion                           | 10.40% in New Wayne & Futuration Learning time   |  |  |
| 19                         | CAL/02/00035   | TECHNO FILL PP NW  | Lamination  | 10-40% in Non-Woven & Extrusion Lamination   |  |  |
| 20                         | CAL/02/00252   | TECHNO FILL PP NWGK  | OPAQUE FILLERS : CaCO3 Filler                         | Mactarbatches for Player Film  |  |  |
| 4                          | CAL /04 /00404   | TECHNO ECO UM CDI  | OPAQUE FILLERS : CaCOS FILLER                         |  |  |  |
| 1                          | CAL/01/00101   | TECHNO ECO HM SPL TECHNO BLUE HD   | _   | 10-35% for HM-HDPE / HDPE > 20 micron thickness  |  |  |
| 2                          | CAL/05/00108   |  | 4   | 10-40% for HM-HDPE / HDPE > 20 micron thickness with Blue tone   |  |  |
| 3                          | CAL/01/00216   | TECHNO FILL LL-03  | -   | 10-40% for LDPE-HDPE & HM-HDPE films > 20 micron thickness   |  |  |
| 4                          |  | TECHNO FILL LL-02  | <u> </u>  | 10-40% for HM-HDPE / HDPE > 20 micron thickness  |  |  |
| 5                          | CAL/01/00122   | TECHNO HM BRIGHT   | <u> </u>  | 10-40% for HM-HDPE / HDPE > 20 micron thickness with bright effect   |  |  |
| 6                          | CAL/05/00102   | TECHNO YELLOW HD-1   | <u> </u>  | 10-40% for HM-HDPE / HDPE > 20 micron thickness with Yellow tone   |  |  |
| 7                          | CAL/01/00048   | TECHNO HM WHITE  | ſ   | 10-40% for HM-HDPE / HDPE > 20 micron thickness with better whiteness  |  |  |
| 8                          | C 11 /04 /0000 4   | CAL/01/00004 BLOWN FILL ECO  |   |  |  |  |
|                            | CAL/01/00004   | BLOWN FILL ECO   |   | 10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior strength   |  |  |
|                            | CAL/01/00004   | BLOWN FILL ECO   | _   | & elongation   |  |  |
| 9                          | CAL/01/00004   | BLOWN FILL ECO BLOWN FILL HD-1 ECO   | _   | & elongation  10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior crackling  |  |  |
|                            | CAL/05/00007   | BLOWN FILL HD-1 ECO  | DE DIVINE EL COSTA CA                                 | & elongation  10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  |  |  |
| 10                         | CAL/05/00007   | BLOWN FILL HD-1 ECO BLOWN FILL BRIGHT  | PE Blown Film & PE Injection                          | & elongation  10-50% for HM-HDPE / HDPE / LLDPE / LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE / LDPE > 10 micron thickness with medium crackling   |  |  |
|                            | CAL/05/00007   | BLOWN FILL HD-1 ECO  | PE Blown Film & PE Injection<br>Moulding              | & elongation  10-50% for HM-HDPE / HDPE / LLDPE / LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE / LDPE > 10 micron thickness with medium crackling sound, superior strength & elongation   |  |  |
| 10                         | CAL/05/00007   | BLOWN FILL HD-1 ECO BLOWN FILL BRIGHT  | <b>-</b>  | & elongation  10-50% for HM-HDPE / HDPE / LLDPE / LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE / LDPE > 10 micron thickness with medium crackling   |  |  |
| 10                         | CAL/05/00007<br>CAL/01/00011<br>CAL/01/00104                                       | BLOWN FILL HD-1 ECO BLOWN FILL BRIGHT BLOWN FILL HL  | <b>-</b>  | & elongation  10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with medium crackling sound, superior strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior strength & elongation  10-60% for HM-HDPE / HDPE > 10 micron thickness with superior crackling sound, strength   |  |  |
| 10<br>11<br>12<br>13       | CAL/05/00007  CAL/01/00011  CAL/01/00104  CAL/01/00001  CAL/05/00006               | BLOWN FILL HD-1 ECO BLOWN FILL BRIGHT BLOWN FILL HL BLOWN FILL BLOWN FILL HD-1                                   | <b>-</b>  | & elongation  10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with medium crackling sound, superior strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior strength & elongation  |  |  |
| 10<br>11<br>12             | CAL/05/00007<br>CAL/01/00011<br>CAL/01/00104<br>CAL/01/00001                       | BLOWN FILL HD-1 ECO BLOWN FILL BRIGHT BLOWN FILL HL BLOWN FILL   | <b>-</b>  | & elongation  10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with medium crackling sound, superior strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior strength & elongation  10-60% for HM-HDPE / HDPE > 10 micron thickness with superior crackling sound, strength & elongation  |  |  |
| 10<br>11<br>12<br>13       | CAL/05/00007  CAL/01/00011  CAL/01/00104  CAL/01/00001  CAL/05/00006               | BLOWN FILL HD-1 ECO BLOWN FILL BRIGHT BLOWN FILL HL BLOWN FILL BLOWN FILL HD-1                                   | <b>-</b>  | & elongation  10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with medium crackling sound, superior strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior strength & elongation  10-60% for HM-HDPE / HDPE > 10 micron thickness with superior crackling sound, strength & elongation  10-60% for Opaque HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior  |  |  |
| 10<br>11<br>12<br>13       | CAL/05/00007  CAL/01/00011  CAL/01/00104  CAL/01/00001  CAL/05/00006  CAL/01/00010 | BLOWN FILL HD-1 ECO BLOWN FILL BRIGHT BLOWN FILL HL BLOWN FILL BLOWN FILL HD-1 BLOWN FILL WHITE                  | <b>-</b>  | & elongation  10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with medium crackling sound, superior strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior strength & elongation  10-60% for HM-HDPE / HDPE > 10 micron thickness with superior crackling sound, strength & elongation  10-60% for Opaque HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior whiteness, strength & elongation   |  |  |
| 10<br>11<br>12<br>13<br>14 | CAL/05/00007  CAL/01/00011  CAL/01/00001  CAL/05/00006  CAL/01/00010  CAL/01/00082 | BLOWN FILL HD-1 ECO BLOWN FILL BRIGHT BLOWN FILL HL BLOWN FILL BLOWN FILL HD-1 BLOWN FILL WHITE BLOWN FILL SUPER | <b>-</b>  | & elongation  10-50% for HM-HDPE / HDPE / LLDPE/ LDPE > 15 micron thickness with superior crackling capacity, strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with medium crackling sound, superior strength & elongation  10-60% for HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior strength & elongation  10-60% for HM-HDPE / HDPE > 10 micron thickness with superior crackling sound, strength & elongation  10-60% for Opaque HM-HDPE / HDPE / LLDPE/ LDPE > 10 micron thickness with superior whiteness, strength & elongation  Can be used directly in middle layer of A-B-A machine and up to 90% in Monolayer HDPE Film |  |  |



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| SR.      | PRODUCT CODE   | PRODUCT NAME                      | APPLICATION   | RECOMMENDED LOADING  |  |  |
|----------|--|-----------------------------------|---|--|--|--|
| NO.      | . TALC BASED FILLERS : Highly loaded Talc Filler Masterbatches for Raffia, Non-Woven, Blown Film, Thermoforming & Moulding |                                   |   |  |  |  |
| 1        | TAL/01/00014   | TRANS TP HM                       |   | 10-40% for HM-HDPE / HDPE > 20 micron thickness                                      |  |  |
| 2        | TAL/01/00015   | TRANS TP LD                       | PE Blown Film & Injection Moulding                      | 10-40% for HM-HDPE / LLDPE/ HDPE > 15 micron thickness                               |  |  |
| Ě        |  |                                   |   | 5-10% in Raffia for > 500 denier   |  |  |
| 3        | TAL/01/00136   | TRANS ECO                         |   | 5-20% for Extrusion Lamination / Blown Film in > 20 micron thickness                 |  |  |
|          | TAL/01/00017   | TRANS TP K                        | †   | 5-25% in Raffia for > 500 denier   |  |  |
| 4        |  |                                   |   | 5-35% for Extrusion Lamination / Blown Film in > 20 micron thickness                 |  |  |
|          | TAL/01/00146   | TRANS BRIGHT M                    |   | 5-25% in Raffia for > 500 denier   |  |  |
| 5        |  |                                   |   | 5-35% for Extrusion Lamination / Blown Film in > 20 micron thickness                 |  |  |
|          |  |                                   |   | Talc based Filler with medium brightness   |  |  |
|          | TAL/01/00003   | TRANS                             | PE & PP Extrusion Lamination, PE                        | 5-30% in Raffia for > 500 denier   |  |  |
| 6        |  |                                   | Blown Film, HDPE & PP Raffia,                           | 5-30% for Extrusion Lamination / Blown Film in > 20 micron thickness                 |  |  |
| ľ        |  |                                   | Tarpaulin & FIBC  | Talc based Filler with good transparency   |  |  |
|          |  | TRANS BRIGHT                      | It can be used in HDPE & PP Raffia                      | <u> </u>   |  |  |
| 7        | TAL/01/00005   |                                   | along with Colour Masterbatches                         | 15-30% for Extrusion Lamination / Blown Film in > 20 micron thickness                |  |  |
|          |  |                                   | as a Filler OR with Technofill                          | Talc based Filler with superior brightness   |  |  |
|          |  |                                   | grades for improved stiffness                           | 5-30% in Raffia for > 500 denier   |  |  |
| 8        | TAL/01/00006   | TRANS P                           | g. daes for improved stillless                          | 5-35% for Extrusion Lamination / Blown Film in > 20 micron thickness                 |  |  |
|          |  | TRANS P BRIGHT                    |   | 5-30% in Raffia for > 500 denier   |  |  |
| 9        | TAL/01/00013   |                                   |   | 5-35% for Extrusion Lamination / Blown Film in > 20 micron thickness                 |  |  |
|          |  |                                   |   | Talc based Filler with superior brightness   |  |  |
|          | TAL/01/00160   | TRANS RD SPL                      |   | 5-30% in Raffia for > 400 denier   |  |  |
| 10       |  |                                   |   | 5-35% for Extrusion Lamination / Blown Film in > 15 micron thickness                 |  |  |
|          |  |                                   |   | Excellent screen pack life   |  |  |
|          |  | TRANS TECH TRANS TECH 02          | PE Blown Film   | Gives higher transparency, equivalent to virgin polymer on addition of 5-10% in LDPE |  |  |
| 11       |  |                                   |   | /LLDPE Film. This grade is not suggested for higher loading application              |  |  |
| 42       |  |                                   |   | Gives higher transparency, equivalent to virgin polymer on addition of 5-10% in LDPE |  |  |
| 12       |  |                                   |   | /LLDPE Film. This grade is suggested for higher loading application                  |  |  |
| 13       | TAL/06/00213   | TRANS EVA 01                      | EVA films   | Transluscent Filler for EVA Films, Can be used as an Antiblock                       |  |  |
| 14       | TAL/03/00002   | TECHNO FORM PST                   | PS & HIPS Thermoforming                                 | 5-10%. Improves stiffness & gloss  |  |  |
|          | S  | PECIALITY MODIFIERS : Performance | Enhancing Masterbatches based on I                      | proprietary mix of carrier resins for improved mechanical properties                 |  |  |
| 1        | CAL/01/00187   | TECHNO TUFF-03                    | Blown Film: Improves mechanical                         | 1-5%   |  |  |
| 2        | CAL/02/00050   | TECHNO TUFF-02                    | '   | 1-3%   |  |  |
| 3        | CAL/01/00086   | TECHNO TUFF-04                    | properties, tear resistance in film and film smoothness | 2-5%   |  |  |
| 4        | CAL/01/00204   | TECHNO TUFF-06                    | Raffia: Reduces tape breakage &                         | 2-5%   |  |  |
| 5        | CAL/02/00049   | TECHNO TUFF SPL                   | improves loom production in Raffia                      | 2-5%   |  |  |
| 6        | CAL/01/00165   | TECHNO TUFF-05                    | improves toom production in Kama                        | 2-5%   |  |  |
|          | oartially replace polymers for speciality applications   |                                   |   |  |  |  |
| 1        | CAL/01/00137   | TECHNO COAT® 01                   | PE Co-Extrusion Lamination                              | 10-40% for better bonding with PET/BOPP/Aluminum/ PE Substrate                       |  |  |
| 2        | CAL/01/00186   | TECH BLOW 2                       | HDPE Blow Moulding                                      | 5-20% for open top drums   |  |  |
| 3        | CAL/01/00027   | TECH BLOW                         | TIDE E DIOW MOULDING                                    | 5-15% even for closed top drums with excellent drop test results                     |  |  |
| 4        | CAL/01/00178   | BREATHEEZE® 06                    | Cast Film   | Used directly for high WVTR breathable cast film                                     |  |  |
| 5        | CAL/01/00124   | BREATHEEZE® 02                    |   | Used directly for low WVTR breathable cast film                                      |  |  |
| <u> </u> |  | 1                                 | 1   |  |  |  |